

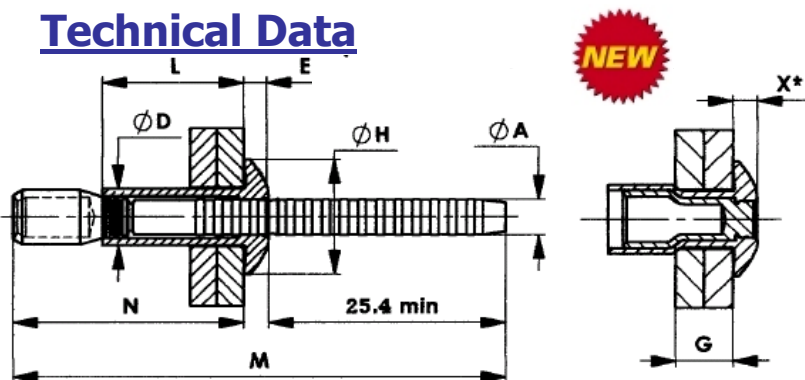
# ORNILOCK



**ORNILOCK® 6.5 STEEL/STEEL**

**Extra-Long ORNILOCK Rivets Up To 22.5mm**

## Technical Data



SIZE	RIVET CODE	RIVET LENGTH L $\pm 0.3$	GRIP RANGE G	A DIA. $\pm 0.07$	D DIA. $+0.09/-0.05$	E $\pm 0.2$	X max	H DIA. $\pm 0.3$	M $\pm 2$	BLIND SIDE PROTRUSION N max
6.5mm	M 65270 P	27.0	15.9-22.5						75	45
	MS 65270 P	27.0	8.9-22.5	4.00	6.50	2.8	3.6	13.0	79	50

RIVET CODE	SHEAR STRENGTH, N /kgf		TENSILE STRENGTH, N /kgf		MANDREL RETENTION, N/ kgf
	min.	nom.	min.	nom.	
M 65270 P					
MS 65270 P	10791 / 1100	12263 / 1250	8339 / 850	9810 / 1000	2256 / 230

BODY MATERIAL	LOW CARBON STEEL
MANDREL MATERIAL	MEDIUM CARBON STEEL
RIVET FINISH	ZINC COATED - Cr(VI) FREE PASSIVATION
MANDREL FINISH	ZINC COATED - Cr(VI) FREE PASSIVATION
RECOMMENDED HOLE SIZE	6.62 - 6.90 mm

**"The longest structural multi-grip in THE WORLD"**

**ORNIT BLIND RIVETS**

Tel: +972 8 6610222, Fax: +972 8 6611380

[www.ornit.com](http://www.ornit.com)

