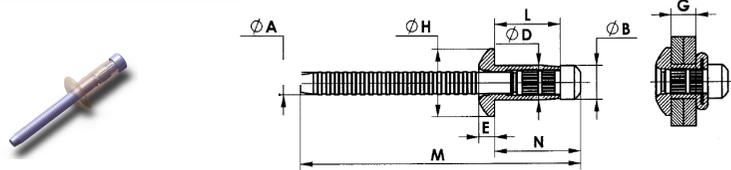


ORLOCK



Technical Data



SIZE	RIVET CODE	RIVET LENGTH L +/-0.012	GRIP RANGE G	ØA +/-0.003	ØB +/-0.0002	ØD +/-0.0002	E +/-0.008	ØH +/-0.012	M +/-0.079	N +/-0.020
1/4"	L64090P	0.354	0.059-0.138	0.164	0.254	0.252	0.118	0.512	1.89	0.512
	L64105P	0.413	0.110-0.189						1.969	0.571
	L64111P	0.437	0.134-0.213						1.969	0.594
	L64125P	0.492	0.189-0.268						2.047	0.650
	L64145P	0.571	0.268-0.346						2.126	0.748
	L64165P	0.650	0.346-0.425						2.205	0.807
	L64185P	0.728	0.425-0.504						2.283	0.886
	L64205P	0.807	0.504-0.583						2.362	0.965
	L64225P	0.886	0.583-0.661						2.441	1.043
	L64245P	0.965	0.661-0.740						2.520	1.122
	L64265P	1.043	0.740-0.819						2.598	1.201
	L64285P	1.122	0.819-0.898						2.677	1.280
	L64305P	1.201	0.898-0.976						2.756	1.358
	L64325P	1.280	0.976-1.055						2.835	1.437
	L64355P	1.398	1.016-1.134						2.913	1.555
	L64375P	1.476	1.094-1.213						2.992	1.634
L64395P	1.555	1.173-1.291	3.071	1.713						

RIVET CODE	SHEAR STRENGTH, Lbs/kgf		TENSILE STRENGTH, Lbs/kg		MANDREL PUSH OUT, Lbs/Kgf
	min.	nom.	min.	nom.	
L64090P	1213 / 550	1543 / 700	1213 / 550	1456 / 660	265 / 120
L64105P/L	1720 / 780	2073 / 940			
L64111P					
L64125P					
L64145P/L	2161 / 980	2514 / 1140			
L64395P					

BODY MATERIAL	LOW CARBON STEEL
MANDREL MATERIAL	CARBON STEEL
FINISH	ZINC COATED - Cr(VI) FREE PASSIVATION
RECOMMENDED HOLE SIZE	0,260 - 0,268 inches



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