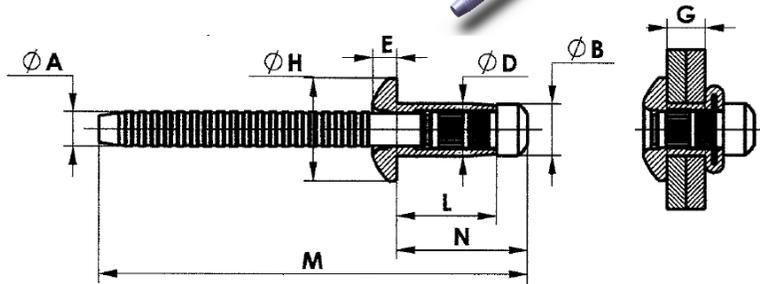


# ORLOCK



## Technical Data



SIZE	RIVET CODE	RIVET LENGTH L $\pm 0.3$	GRIP RANGE G	A DIA. $\pm 0.08$	B DIA. $\pm 0.10$	D DIA. $\pm 0.06$	E $\pm 0.3$	H DIA. $\pm 0.4$	M	N
5/16" 7.8m m	L78135 P	13.5	4.0-7.0	5.12	7.85	7.80	3.7	16.0	54	18.5
	L78165 P	16.5	7.0-10.0						57	21.5
	L78195 P	19.5	10.0-13.0						60	24.5
	L78225 P	22.5	13.0-16.0						63	27.5
	* L78255 P	25.5	16.0-19.0						66	30.5
	* L78285 P	28.5	19.0-22.0						69	33.5
	* L78315 P	31.5	22.0-25.0						72	36.5

RIVET CODE	SHEAR STRENGTH, N/kgf		TENSILE STRENGTH, N/kgf	
	min.	nom.	min.	nom.
L78135 P	13440 / 1370	13832 / 1410	7848 / 800	9124 / 930
L78165 P / L78315 P	14715 / 1500	15696 / 1600	7848 / 800	9124 / 930

BODY MATERIAL	LOW CARBON STEEL
MANDREL MATERIAL	CARBON STEEL
FINISH	ZINC COATED - Cr (VI) FREE PASSIVATION
RECOMMENDED HOLE SIZE	8.0 - 8.3 mm

**ORNIT**  
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